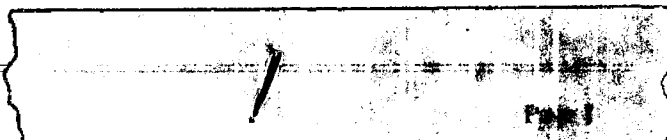


Work Order ID 64558

December 8, 2010 9:05:02 AM



Item ID: D2492

Accept



Setup Start



Revision ID:

Item Name: Patient Stop

Stop



Start Date: 12/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/09/10 Req'd Qty: 2.00



Customer:

Reference: - Rework

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2492

Rev G

170

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

PULL FROM STOCK:

2 X D2492 B54712

RE-POWDER COAT WHITE PER QSI005

START TIME: *1:40*

OVEN TEMPERATURE: *320°*

FINISH TIME: *2:10*

M115 QSI

2 BR 10-12-8

180

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

=> 10/12/08

2 d

Work Order ID 64558

December 8, 2010 9:05:02 AM



Page 2

Item ID: D2492

Accept



Setup Start



Revision ID:

Stop



Item Name: Patient Stop

Start Date: 12/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/09/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

SN 101 12/08

(2)

Packaging

RE-IDENTIFY, USING NEW B/N

W/OB 64568

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/09

MF

10-12-08

Picklist Print

December 8, 2010 9:05:28 AM

Page 1

Work Order ID: 64558



Parent Item: D2492

Parent Item Name: Patient Stop

Start Date: 12/08/10

Required Date: 12/09/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP E00.06.26 Removed P/O for powder coat EC
IPP Rev:F Now 6061-T6 06-06-23 JLM
IPP Rev:G now water jet 07-12-11 DD
10.09.24 as per revG DD verf:EC

IPP Rev:H

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2492		Manufactured	No				Each	2.0000		2			
Patient Stop													

Location

Loc Qty

Loc Code

ST225

2

54712

2

Surf 10-12-09